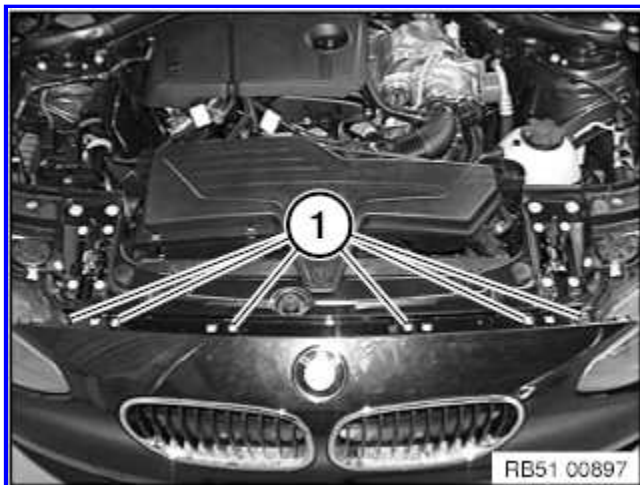


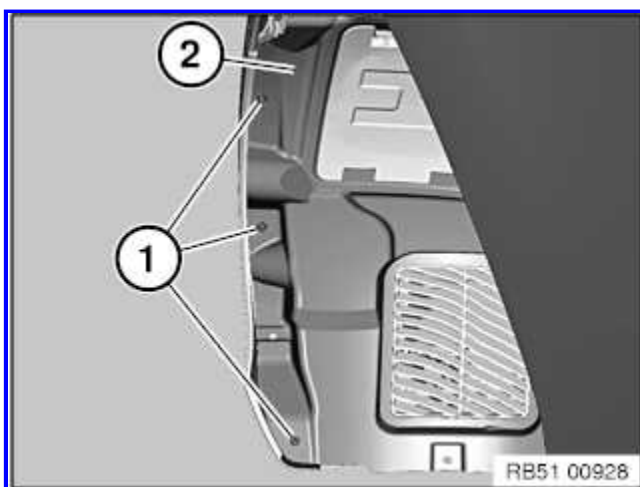
51 11 156**Removing and installing (replacing) front bumper panel**

Remove gasket (1).



Release screws (1).

Tightening torque [51 11 1AZ](#).



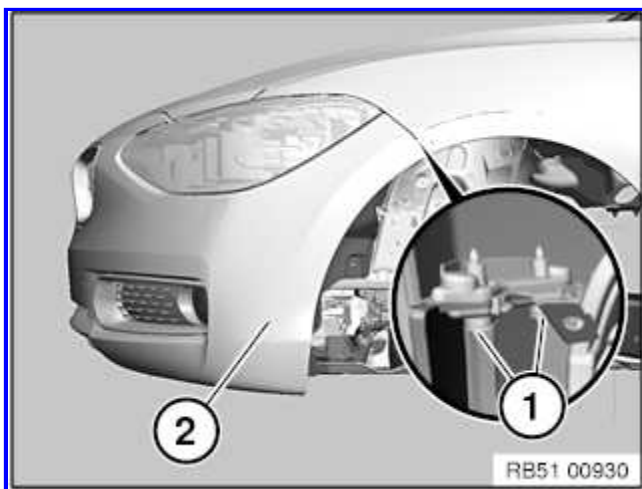
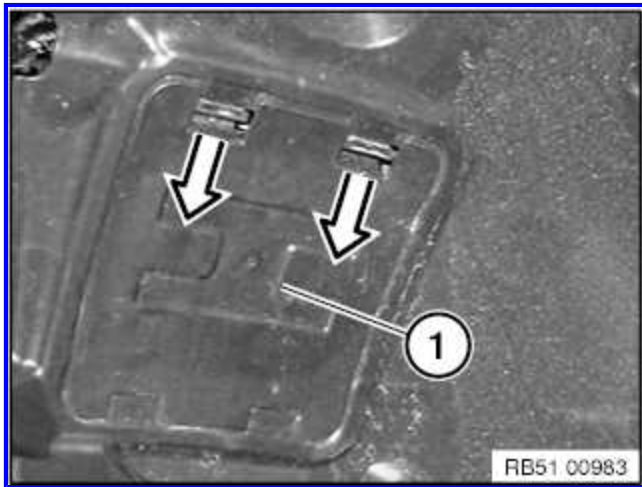
Release screws (1) on wheel arch cover (2) on left/right.

Lift out wheel arch cover (2) at side.

Installation note:

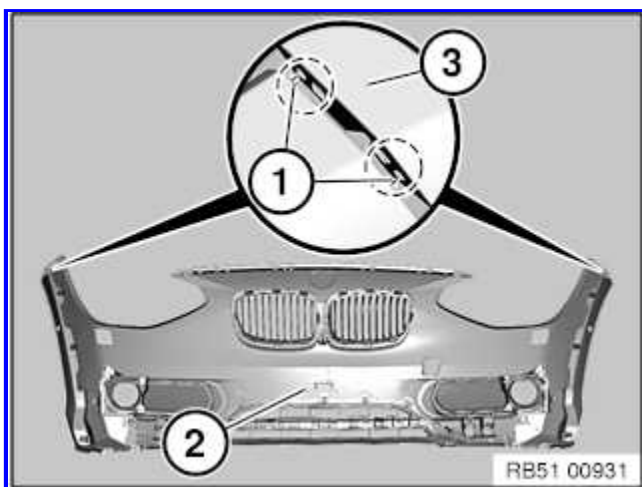
Make sure wheel arch cover (2) is in correct position.

Unlock and remove cover (1).



Release screws (1) on left/right.

Tightening torque [51 11 11AZ](#).



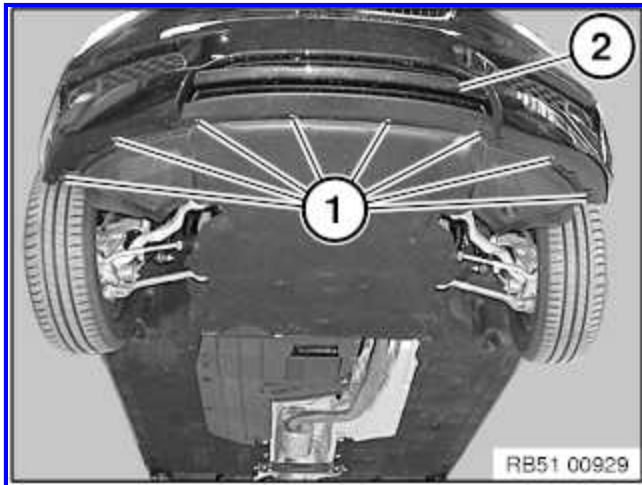
Installation note:

Guide (1) of bumper panel (2) must not be damaged.

Guide (1) of the bumper panel (2) must be aligned correctly in the side wall (3).

Height adjustment, see [body gap dimension](#).

Release retaining elements (1) on bumper panel (2).

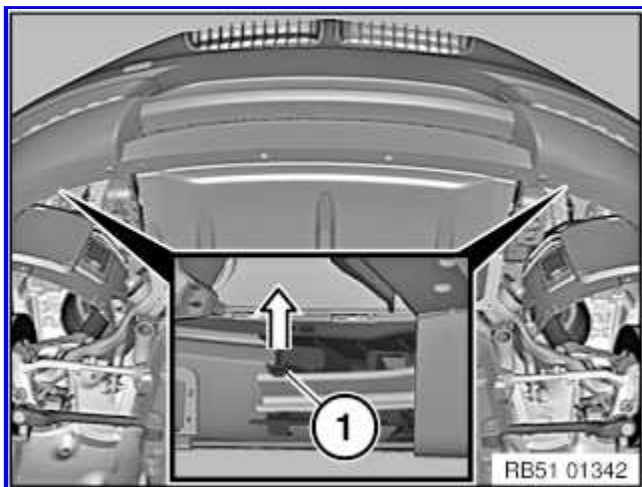
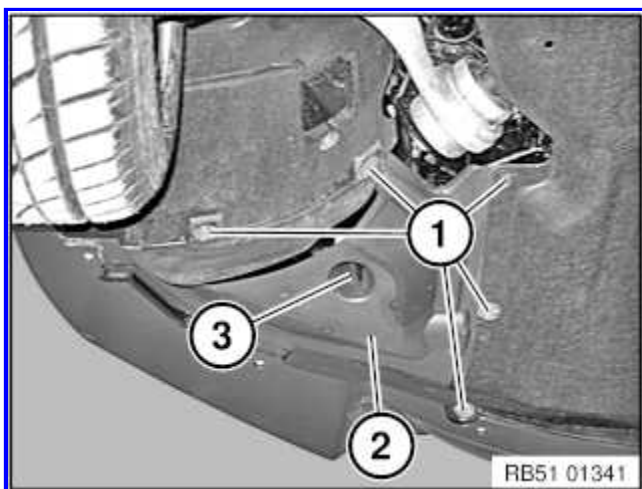


Release screws (1).

Feed out trim panel (2) and detach plug connection for outside temperature sensor.

Note:

Carry out work on the right side in the same way as for the left side illustrated here.



Press bumper panel toward the rear and lift out latch mechanism (1) in direction of arrow.

Note:

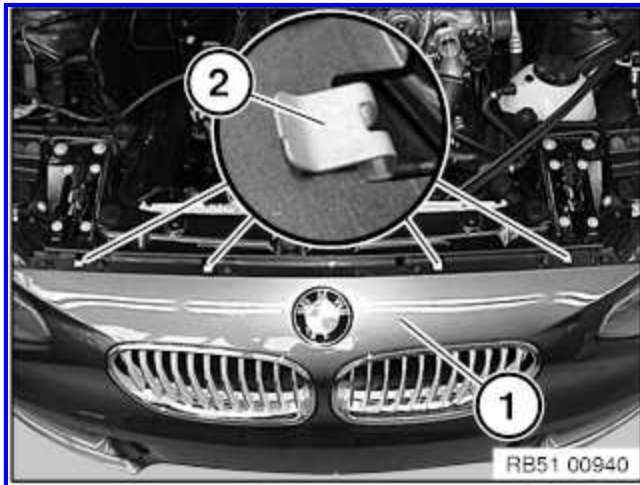
In versions with the M Aerodynamic package, the latch mechanism (1) is at the bottom and must be released in the direction opposite to the arrow.

Note:

The following tasks must be carried out with a second person assisting:

Pull bumper panel (1) forwards a little.

Unlock associated plug connections and disconnect.

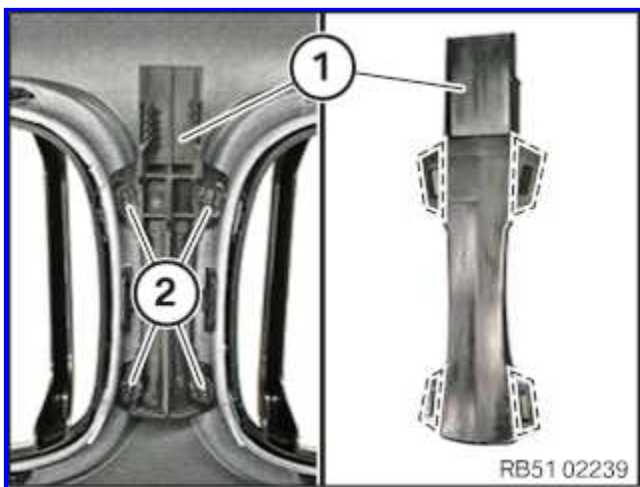


If necessary, unlock the hose pipe for the headlight cleaning system and route upward.

Remove bumper panel (1) towards front with the aid of a second person.

Installation note:

Bumper panel (1) must engage correctly in all clamps (2).



Only F20/F21 with version up to 08/2013:

Due to the different versions, the holder (1) must if necessary be replaced if the Z-support is faulty.

Grind welding spots (2) and remove holder (1).

Coat new holder (1) in marked area with [adhesive set K6](#).

Stick holder (1) in bumper.

Also apply adhesive in area of ground welding spots (2).



Replacement:

- Attach [plate](#)
- Remount [middle front radiator grille](#)
- Remount [ornamental grille for bumper panel](#) (centre)
- Remount [ornamental grille for bumper panel](#) (side)
- Remount [support for number plate](#)
- [Fog lights](#) remounting and [adjusting](#)
- Remount [washer jets](#)
- Remount [ultrasonic sensor](#)